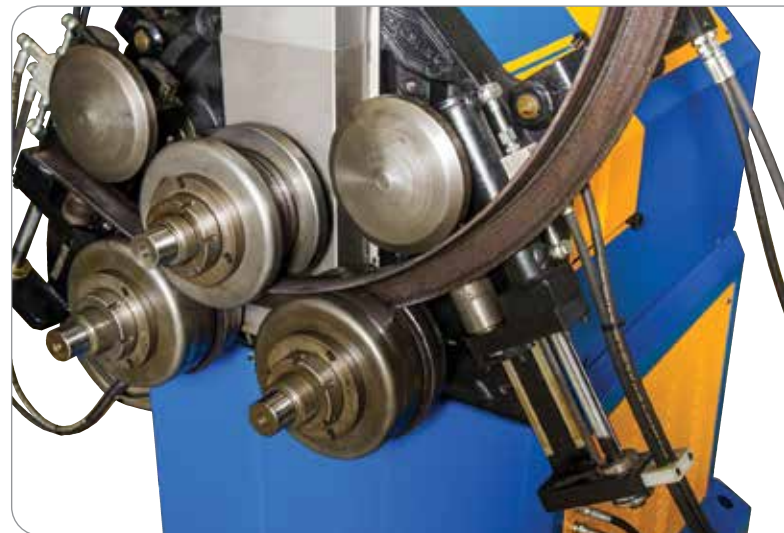# CE70H3-RLI Angle Roll

Hydraulic Angle Roll • Section Bender
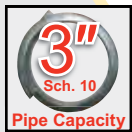
Universal Tooling Set Included for Multiple Profiles

CE70H3-RLI w/Hydraulic 3 Axis Twist

Vertical or Horizontal
Operating Position

3" Sch. 10 Pipe Capacity

1 Year Limited Warranty

Heavy Duty Structure for High Section Modulus Rating

FEATURES

- Universal tooling set included with each machine

- Forged roll shafts precision ground and fitted for maximum performance and minimal deflection

- Roll shafts supported with conical steel bearings on each side of A Frame

- Heavy duty structure and rigid components for high section modulus ratings

- Reinforced engineered mainframe design proven to outperform competitive models

- In-line direct drive roll shaft system with motor and brake on each shaft

- Threaded roll shafts with micrometric flange adjustment helps eliminate spacer usage

- Touchpad controls with digital center roll positioning

- Control tower with low voltage controls and foot pedal

- Memory storage has eight (8) individual programs and unlimited passes

- Three axis hydraulic twist correction system for angle iron "Leg-in" applications

Pipe (Max.)	3″ Sch. 40
Angle (Max.)	3″ x 3″ x ⅜″
Tube (Max.)	3½″ – .216 wall
Roll Shaft Diameter	70mm
Center Roll Positioning	Hydraulic 22 Tons
Shaft Speed	8 RPM
Universal Tooling (Included)	9½″ O.D.
Programming	NC - Touchpad
Number of Programs	8
Distance between Shafts	15″
Section Modulus	35 cm³
Operating Voltage	220V or 480V 3ph
Length, Width, Height	54″ x 43″ x 57″
Weight	3300 lbs.

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.

POPULAR ACCESSORIES

Spray Lubricant

Pipe & Tube Tooling

Modular Tooling Set

Large Spiral Accessory

Radius & Degree Measuring Kit

Minimum Radius Guide Pages 88-89

Tooling Sets Pages 90-92

Accessories Pages 93-96

◄ **Ercolina Bending Application**

**Product
Demonstrations
Available on Website**

**NEED ADDITIONAL HELP?
CONTACT ERCOLINA:**

563.391.7700

info@ercolina-usa.com

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