

Hydraulic Angle Roll • Section Bender





Hydraulic Downfeed Improves Productivity

ERCOLINA

FEATURES

Universal tooling set included with each machine

Vertical or Horizontal

Operating Position

- Forged roll shafts precision ground and fitted for maximum performance and minimal deflection
- Roll shafts supported with conical steel bearings on each side of A Frame
- Heavy duty structure and rigid components for high section modulus ratings
- Reinforced engineered mainframe design proven to outperform competitive models
- In-line direct drive roll shaft system 3-roll driven

- Threaded roll shafts with micrometric flange adjustment helps eliminate spacer usage
- Touchpad controls with digital center roll positioning
- Control tower with low voltage controls and foot pedal
- Hydraulic machine with memory storage has eight (8) individual programs and unlimited passes
- Patented by Ercolina, simultaneous downfeed and roll movement minimizes deformation
- Optional anti-twist correction system required for angle iron "Leg In" applications

CE50H3 Capacities & Specifications

16/9

Pipe (Max.)	2½" Sch. 40
Angle (Max.)	2½" x 2½" x ¼"
Tube (Max.)	3"095 wall
Roll Shaft Diameter	50mm
Center Roll Positioning	Hydraulic 10 Tons
Shaft Speed	9 RPM
Universal Tooling (Included)	7" O.D.
Programming	NC - Touchpad
Number of Programs	8
Distance between Shafts	111/8"
Operating Voltage	220V or 480V 3ph
Length, Width, Height	45" x 29" x 52"
Weight	1310 lbs.

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.

POPULAR ACCESSORIES



Spray Lubricant



Pipe & Tube Tooling



Minimum Radius Guide Pages 88-89

Tooling Sets Pages 90-92

Accessories Pages 93-96



Small Radius Tooling



Radius & Degree Measuring Kit



Ercolina Bending Application

Product
Demonstrations
Available on Website

NEED ADDITIONAL HELP? CONTACT ERCOLINA:

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