















GENERAL PRODUCTION MODELS

Profile Description	SB48	TB60
 Mild Steel Pipe	1½" Sch. 40	2" Sch. 40
 Stainless Steel Pipe	1¼" Sch. 10	1½" Sch. 40
 Mild Steel Square Profile	1½" x 1½" x ⅛"	2" x 2" x ⅛"
 Mild Steel Rectangular Profile (Easy Way)	¾" x 1½" x .120"	1" x 2" x .120"
 Mild Steel Rectangular Profile (Hard Way)	1½" x ¾" x .120"	2" x 1" x .120"
 Mild Steel Solid Rod	1⅝"	1¼"

HEAVY-DUTY INDUSTRIAL MODELS

Profile Description	TB80	TB100	TB130	TB180
 Mild Steel Pipe	2½" Sch. 40 Grade B	3" Sch. 40	4" Sch. 40	6" Sch. 40
 Stainless Steel Pipe	2½" Sch. 10	2½" Sch. 40	3" Sch. 80	4" Sch. 80
 Mild Steel Square Profile	2½" x 2½" x ⅛"	3½" x 3½" x ⅛"	4" x 4" x ⅛"	4" x 4" x ¼"
 Mild Steel Rectangular Profile (Easy Way)	2" x 3" x .125"	2" x 4" x .187"	2" x 4" x .250"	2" x 4" x .250"
 Mild Steel Rectangular Profile (Hard Way)	3" x 2" x .125"	4" x 2" x .120"	4" x 2" x .187"	4" x 2" x .250"
 Mild Steel Solid Rod	1½"	2"	2½"	3"

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity. Consult supplier for material specifications.