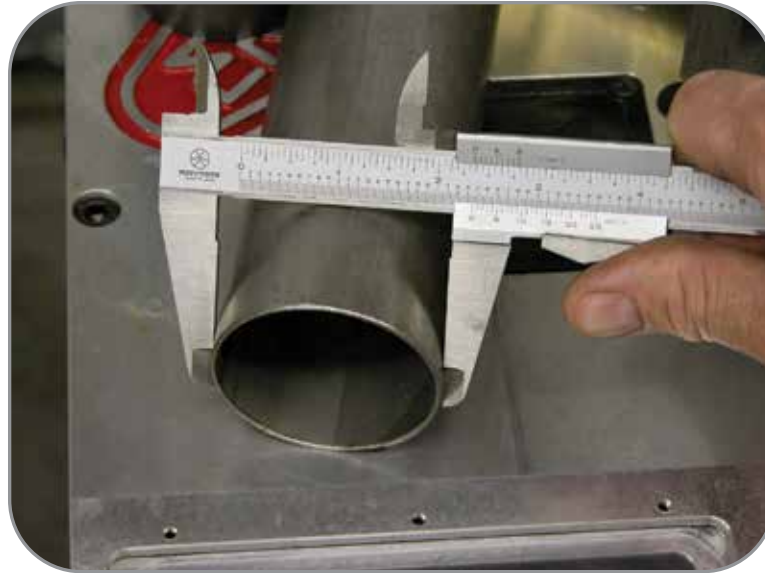




Round Tube Information



Tube dimensions are based on O.D. of material (2" tube measures 2.00" O.D.).

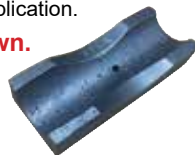
Steel & Polymer Tube Counterbending Dies

STEEL

Tube Size	Outside Diameter	Counterbend Die Part#
3/4"	.750	154AT0750
7/8"	.875	154AT0875
1"	1.000	154AT1000
1 1/4"	1.250	154AT1250
1 3/8"	1.375	154AT1375
1 1/2"	1.500	154AT1500
1 3/4"	1.750	154AT1750
1 7/8"	1.875	154AT1875
2"	2.000	154AT2000
2 1/4"	2.250	154AT2250
2 1/2"	2.500	154AT2500

Steel used for heavy wall or abrasive application.

Consult factory for tooling sizes not shown.



STEEL SUPPORT WITH REPLACEABLE POLYMER INSERT

Tube Size	Outside Diameter	Counterbend Die Part#
1 3/8"	1.375	154ST1375
1 1/2"	1.500	154ST1500
1 3/4"	1.750	154ST1750
1 7/8"	1.875	154ST1875
2"	2.000	154ST2000

Polymer recommended for materials with a polished finish such as stainless and aluminum.



REPLACEABLE POLYMER INSERT

1 3/8"	1.375	154ST1375INS
1 1/2"	1.500	154ST1500INS
1 3/4"	1.750	154ST1750INS
1 7/8"	1.875	154ST1875INS
2"	2.000	154ST2000INS

All tooling is manufactured for mild steel general tube and pipe dimensions. Tooling groove is slightly undersized - designed to better form tube shape throughout bend.

Tooling can be modified to customer's required dimensions and or polished at additional cost to improve finish. Contact Ercolina customer service for additional information at (563) 391-7700.