

Save with Tube Tooling Kits

(Additional Savings when Purchased with Machine)

Description	Material Size	Centerline Radius - Inches -	Min. Wall	Center Former Part#	Counterbend Die Part#	Available with Ercolina Machines
Small Radius Tube Kit TUBEKIT1SR	¾"	2.6	.035	153R067T0750	155T0750	TB60, 030 Mega Bender, TB80, TB100, TB130
	⅞"	2.2	.065	153R056T0875	154T0875	
	1"	2.6	.065	153R067T1000	154T1000	
	1¼"	3.2	.083	153R082T1250	154T1250	
	1½"	3.9	.083	153R100T1500	154T1500	
	2"	5.9	.095	153R150T2000	154T2000	
Small Radius Tube Kit TUBEKIT2SR	¾"	2.6	.035	153R067T0750	154T0750	SB48
	⅞"	2.2	.065	153R056T0875	154T0875	
	1"	2.6	.065	153R067T1000	154T1000	
	1¼"	3.2	.083	153R082T1250	154T1250	
	1½"	3.9	.083	153R100T1500	154T1500	
Large Radius Tube Kit TUBEKIT1	¾"	2.6	.035	153R067T0750	154T0750	TB60, 030 Mega Bender, TB100, TB130
	⅞"	2.6	.035	153R067T0875	154T0875	
	1"	3.2	.035	153R082T1000	154T1000	
	1¼"	4.4	.035	153R112T1250	154T1250	
	1½"	5.9	.049	153R150T1500	154T1500	
	1¾"	6.7	.065	153R170T1750	154T1750	
	2"	7.5	.065	153R190T2000	154T2000	
Large Radius Tube Kit TUBEKIT2	¾"	2.6	.035	153R067T0750	154T0750	SB48
	⅞"	2.6	.035	153R067T0875	154T0875	
	1"	3.2	.035	153R082T1000	154T1000	
	1¼"	4.4	.035	153R112T1250	154T1250	
	1½"	5.9	.049	153R150T1500	154T1500	
	1¾"	6.7	.065	153R170T1750	154T1750	
Large Radius Tube Kit TUBEKIT5	1"	3.2	.035	153R082T1000	154T1000	TB80
	1¼"	4.4	.035	153R112T1250	154T1250	
	1½"	5.9	.049	153R150T1500	154T1500	
	1¾"	6.7	.065	153R170T1750	154T1750	
	2"	7.5	.065	153R190T2000	154T2000	

Refer to machine specifications for individual capacities.

All tooling is manufactured for mild steel general tube and pipe dimensions. Tooling groove is slightly undersize designed to better form tube shape throughout bend.

Tooling can be modified to customer's required dimensions and or polished at additional cost to improve finish. Contact Ercolina customer service for additional information at (563) 391-7700.