



# Save with Pipe Tooling Kits

(Additional Savings when Purchased with Machine)

Description	Material Size	Centerline Radius - Inches -	Min. Wall	Center Former Part#	Counterbend Die Part#	Available with Ercolina Machines
<b>PIPEKIT1</b>	1/2"	1.8	.109	153R046P0500	155P0500	<b>TB60, 030 Mega Bender, TB80</b>
	3/4"	2.2	.113	153R056P0750	155P0750	
	1"	2.6	.133	153R067P1000	155P1000	
	1 1/4"	3.5	.140	153R090P1250	155P1250	
	1 1/2"	3.9	.145	153R100P1500	155P1500	
	2"	5.9	.109	153R150P2000	155P2000	
<b>PIPEKIT2</b>	1/2"	1.8	.109	153R046P0500	155P0500	<b>SB48</b>
	3/4"	2.2	.113	153R056P0750	155P0750	
	1"	2.6	.133	153R067P1000	155P1000	
	1 1/4"	3.5	.140	153R090P1250	155P1250	
	1 1/2"	3.9	.145	153R100P1500	155P1500	
<b>Handrail Pipe Kit HRPIPEKIT</b>	1 1/4"	3.5	.140	153R090P1250	155P1250	<b>SB48, TB60, 030 Mega Bender, TB80</b>
	1 1/2"	3.9	.145	153R100P1500	155P1500	
<b>PIPEKIT4</b>	1 1/4"	3.5	.140	153R090P1250	155P1250	<b>TB100, TB130</b>
	1 1/2"	3.9	.145	153R100P1500	155P1500	
	2"	5.9	.109	153R150P2000	155P2000	
	2 1/2"	11.8	.203	157R300P2500-80	155P2500	
	3"	11.8	.216	157R300P3000-80	155P3000	
<b>PIPEKIT6</b>	1"	2.6	.133	153R067P1000	155P1000	<b>TB80</b>
	1 1/4"	3.5	.140	153R090P1250	155P1250	
	1 1/2"	3.9	.145	153R100P1500	155P1500	
	2"	5.9	.109	153R150P2000	155P2000	
	2 1/2"	10.2	.203	157R260P2500-80	155P2500	

Refer to machine specifications for individual capacities.

All tooling is manufactured for mild steel general tube and pipe dimensions. Tooling groove is slightly under-size designed to better form tube shape throughout bend.

Tooling can be modified to customer's required dimensions and or polished at additional cost to improve finish. Contact Ercolina customer service for additional information at (563) 391-7700.