



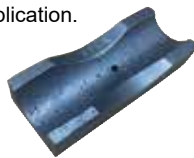
Pipe dimensions are based on I.D. of material
(2" sch. 40 pipe measures 2.375" O.D.).

Steel & Polymer Pipe Counterbending Dies

STEEL

Pipe Size	Outside Diameter	Counterbend Die Part#
3/8"	.675	155AP0375
1/2"	.840	155AP0500
3/4"	1.050	155AP0750
1"	1.315	155AP1000
1 1/4"	1.660	155AP1250
1 1/2"	1.900	155AP1500
2"	2.375	155AP2000

Steel used for heavy wall or abrasive application.



Consult factory for tooling sizes not shown.

STEEL SUPPORT WITH REPLACEABLE POLYMER INSERT

Pipe Size	Outside Diameter	Counterbend Die Part#
1"	1.315	155SP1000
1 1/4"	1.660	155SP1250
1 1/2"	1.900	155SP1500
2"	2.375	155SP2000

Polymer recommended for materials with a polished finish such as stainless and aluminum.



REPLACEABLE POLYMER INSERTS

1"	1.315	155SP1000INS
1 1/4"	1.660	155SP1250INS
1 1/2"	1.900	155SP1500INS
2"	2.375	155SP2000INS