



Save with Rotary Draw Tooling Kits

(Additional Savings when Purchased with Machine)

Individual tooling available for pipe, round and square tube available online at shop.ercolina-usa.com.



	Description	Material Size	Centerline Radius - Inches -	Min. Wall	Center Former Part#	Counterhead Die Part#	Available with Ercolina Machines
PIPE	PIPEKIT2	1/2"	1.8	.109	153R046P0500	155P0500	48 Plus, HB60
		3/4"	2.2	.113	153R056P0750	155P0750	
		1"	2.6	.133	153R067P1000	155P1000	
		1 1/4"	3.5	.140	153R090P1250	155P1250	
		1 1/2"	3.9	.145	153R100P1500	155P1500	
	PIPEKIT3	1/2"	1.8	.109	153R046P0500	155P0500	070 Medi Bender
		3/4"	2.2	.113	153R056P0750	155P0750	
		1"	2.6	.133	153R067P1000	155P1000	
	Handrail Pipe Kit	1 1/4"	3.5	.140	153R090P1250	155P1250	48 Plus
		1 1/2"	3.9	.145	153R100P1500	155P1500	
TUBE	Small Radius Tube Kit TUBEKIT2SR	3/4"	2.6	.035	153R067T0750	154T0750	48 Plus, HB60
		7/8"	2.2	.065	153R056T0875	154T0875	
		1"	2.6	.065	153R067T1000	154T1000	
		1 1/4"	3.2	.083	153R082T1250	154T1250	
		1 1/2"	3.9	.083	153R100T1500	154T1500	
	Large Radius Tube Kit TUBEKIT2	3/4"	2.6	.035	153R067T0750	154T0750	48 Plus, HB60
		7/8"	2.6	.035	153R067T0875	154T0875	
		1"	3.2	.035	153R082T1000	154T1000	
		1 1/4"	4.4	.035	153R112T1250	154T1250	
		1 1/2"	5.9	.049	153R150T1500	154T1500	
		1 3/4"	6.7	.065	153R170T1750	154T1750	
	TUBEKIT3	1/2"	1.4	.035	153R036T0500	154T0500	070 Medi Bender
		3/4"	2.6	.035	153R067T0750	154T0750	
		1"	2.6	.065	153R067T1000	154T1000	

Refer to machine specifications for individual capacities.