



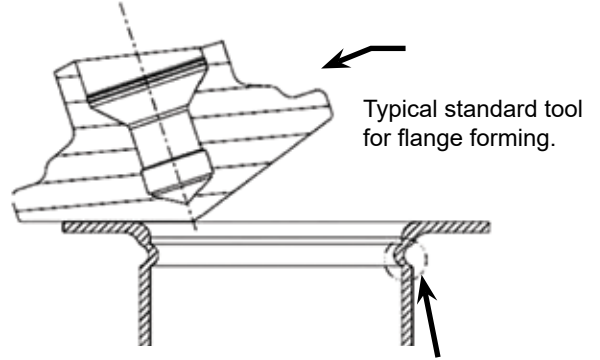
# Erco Flange EFB220

## Flanging Machine



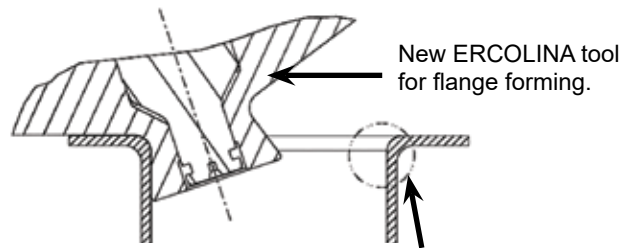
Part# EFB220 machine only

### TRADITIONAL FORMING SYSTEM MOST USED BY COMPETITORS



Main defect: collapsing of material around flange collar. Reduced tube diameter results in flow restriction.

### ERCOLINA INNOVATIVE FORMING SYSTEM



Thickness of material in area of flange radius may be increased. Gain in material at flange radius improves structural integrity.

## Innovative Design Solves Flange Issues

### FEATURES

- 37° and 90° flanges
- 8" gas max capacity
- PLC control, 5.7" touch screen
- Extremely easy setup
- Quick-change tooling
- Efficient: 30% cost reduction
- Heavy duty cast iron structure
- Double conical tools avoid swelling and deformation
- Consistent quality results



Ercolina's EFB uniformly cold forms a variety of materials including stainless, steel, copper and aluminum to 90° flanges in tubes with maximum wall thickness of .1875".

The innovative forming process uses a series of double conical tools to avoid swelling and deforming the flange.

Greater accuracy with minimum deformation results in less post-forming operations and higher productivity.

The EFB is equipped with a PLC control with 5.7" touch screen to easily control settings and machine operation.

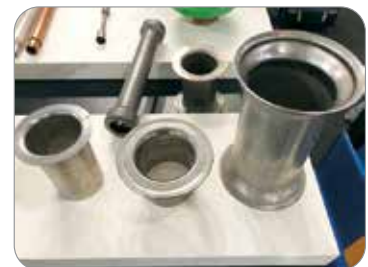
Three types of tools for capacity from 3/4" to 8 1/2".



# Erco Flange EFB220

## Flanging Machine

Three types of tools for a range of capacity between D. 20 mm and D. 219.1 mm



Electronically positioned tool stop for quick - easy repeatable flanges

Typical Clamping Kit for ASTM 4" Gas Sch. 40  $\text{Ø} .114.3 \times 6 \text{ mm}$



Clamp die interface kits necessary for flanging tube sizes  $\text{Ø} 20 \text{ mm} - \text{Ø} 219.1 \text{ mm}$  supplied with machine.



Clamp dies sold separately to customer specifications.