

## **GENERAL PRODUCTION MODELS**

| Profile<br>Description                          | SB48              | TB60            |  |
|---|-------------------|-----------------|--|
| Mild Steel Pipe                                 | 1½" Sch. 40       | 2" Sch. 40      |  |
| Stainless Steel<br>Pipe                         | 1¼″ Sch. 10       | 1½" Sch. 40     |  |
| Mild Steel<br>Square Profile                    | 1½" x 1½" x ½"    | 2" x2" x 1/8"   |  |
| Mild Steel<br>Rectangular Profile<br>(Easy Way) | ³¼" x 1½" x .120" | 1" x 2" x .120" |  |
| Mild Steel<br>Rectangular Profile<br>(Hard Way) | 1½" x ¾" x .120"  | 2" x 1" x .120" |  |
| Mild Steel Solid<br>Rod                         | 11/8"             | 11⁄4″           |  |

## **HEAVY-DUTY INDUSTRIAL MODELS**

| Profile<br>Description                          | TB80                   | TB100           | TB130           | TB180           |
|---|------------------------|-----------------|-----------------|-----------------|
| Mild Steel Pipe                                 | 2½″ Sch. 40<br>Grade B | 3" Sch. 40      | 4" Sch. 40      | 6" Sch. 40      |
| Stainless Steel<br>Pipe                         | 2½" Sch. 10            | 2½" Sch. 40     | 3" Sch. 80      | 4" Sch. 80      |
| Mild Steel<br>Square Profile                    | 2½" x 2½" x ½"         | 3½" x 3½" x ½"  | 4" x 4" x 1/8"  | 4" x 4" x ½"    |
| Mild Steel<br>Rectangular Profile<br>(Easy Way) | 2" x 3" x .125"        | 2" x 4" x .187" | 2" x 4" x .250" | 2" x 4" x .250" |
| Mild Steel<br>Rectangular Profile<br>(Hard Way) | 3" x 2" x .125"        | 4" x 2" x .120" | 4" x 2" x .187" | 4" x 2" x .250" |
| Mild Steel Solid<br>Rod                         | 1½"                    | 2"              | 2½"             | 3"              |

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity.

Consult supplier for material specifications.