



Rotary Draw Accessories

Spray Bending Lubricant



Part# **810**

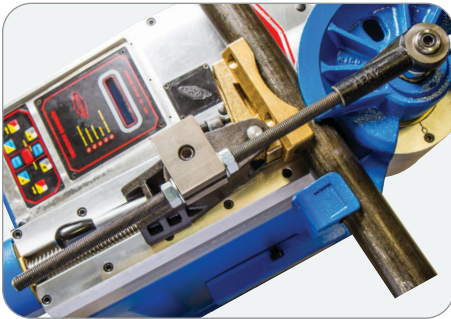
One (1) 12 oz. can

Part# **811**

Case of Nine (9) 12 oz. cans



Tie Bar Accessory

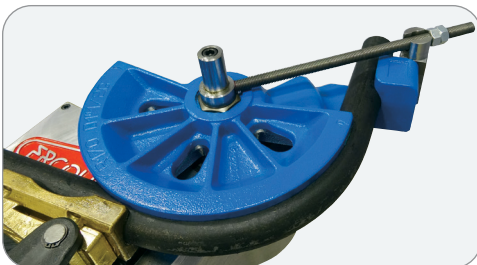


Part# **030TIEBAR**

For use on 030 Mega Bender, TB60, SB48 and 48 Plus.

Tie bar accessory should always be used when bending heavy wall profiles and solid materials.

Center Former Reinforcement Kit



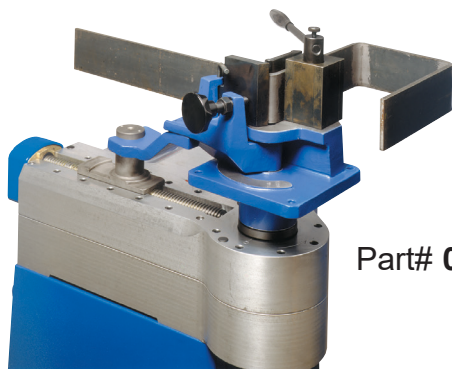
Part# **REINFKIT**

Available and interchangeable for all round tube or pipe center formers up to 7.5" radius (R190).

Increases the rigidity of standard rotary draw tooling. Recommended for use when bending heavy wall material or solid bar stock.

Rotary Draw Accessories

Profile Folding - Bending Attachment



Part# 051

Material Capacities	
Material	Maximum
Round solids	5/8"
Rectangular flat solids	3/16" x 4"
Solid square	5/8" x 5/8"
Angle Iron	2" x 5/16"

Bend and shape solid plate, bar stock and rod to tight radii. Adapts to Ercolina rotary draw benders: 030 Mega Bender, TB60, Top Bender Plus, SB48 and Super Bender Plus.

Roller Counterbending Dies



Part# 050I from 3/8" to 2 3/8"

Part# 050J from 2 1/2" to 3"

**MUST SPECIFY MATERIAL DIAMETER
WHEN ORDERING**

Available for round and square profiles, roller dies are recommended when bending high tensile materials, solids and heavy wall profiles.

Note: Roller dies must be positioned a minimum of 2 1/2" from face of center former; failure to do so will cause machine damage.
Not suitable for bends beyond 130°.

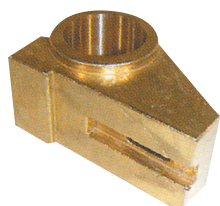
Counterbending Die Adapter Plate



Part# CBDAP

High quality, machined, aluminum bracket used to interchange between cam lock and drop in style counterbending dies.

Counterbending Die Support



Part# 050E
(replaces standard vise)

Required when bending radii 225mm and larger.
(Not required for TB80/TB100/TB130/TB180.)