

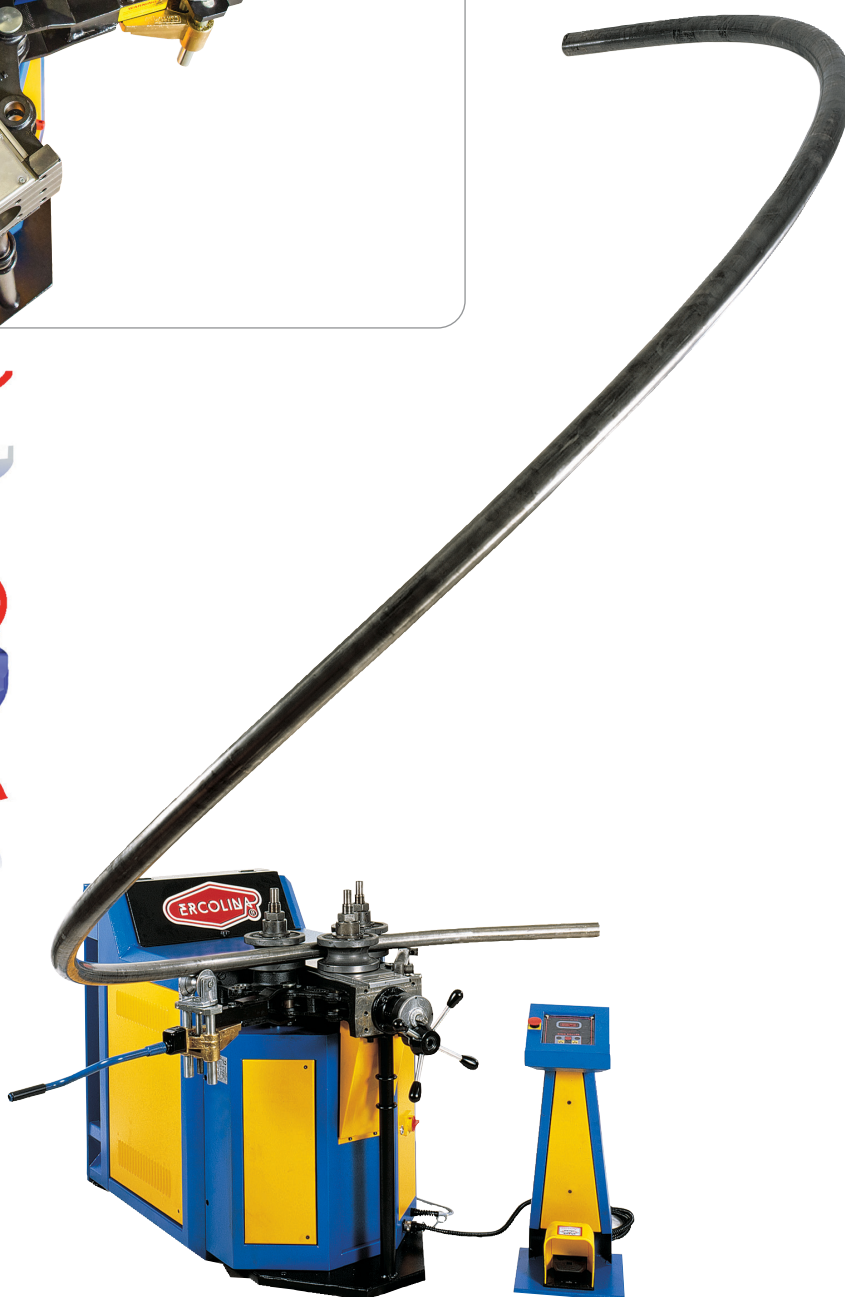
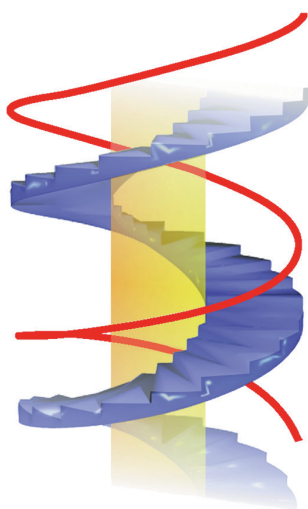
# Angle Roll-Section Bender Accessories

## Large Spiral Bending Accessory

Ideal for large pitch spiral bending applications. Material capacity 2" outside diameter.

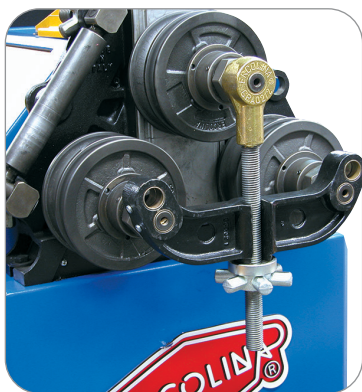
Part# **CS5A11** fits CE40 - CE50 - CE60

Part# **CS7A11** fits CE70





## Angle Roll-Section Bender Accessories



### Tie Bar Accessory

Recommended when bending large profiles or heavy wall material. Increases roll shaft rigidity and radii accuracy.

Part# **C5A2** fits CE40 and CE50

Part# **CE70A2** fits CE70

Part# **CE100A2** fits CE100



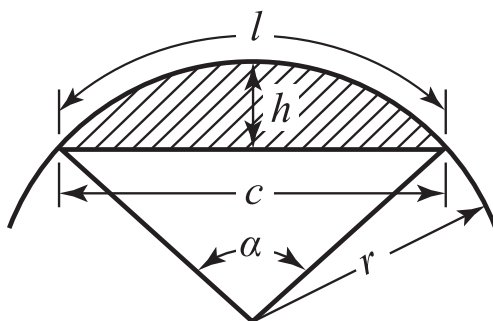
### Anti-Twist Device

Required for Angle iron "Leg In" applications.

Part# **CEA4-ECO40** fits CE35

Part# **C5A4** fits CE40 - CE50 - CE60

### Circular Segment



$$r = \frac{c^2 + 4h^2}{8h}$$

$l$  = length of arc;  $h$  = height at midpoint of chord;  $c$  = chord length;  
 $\alpha$  = angle, in degrees;  $r$  = radius.



### Fabricator's Measuring Set

Radius & Degree Measuring Kit - Part# **KARC**

Part#	Description of Kit Contents
ARC160	Chord Gauge 160 mm
ARC350	Chord Gauge 350 mm
FWOC001	Digital Radius Gauge
FXC025	Digital Angle Degree Protractor