

CE70 Capacities

Angle Roll CE70H3 Capacities on Mild Steel Material

CE70H3				
Material	Dimensions	Min. Radius	Wall	Roll Type
Pipe	1/2"	8"	.095	RT
	3"	24"	.216	RT-TI
Tube	7/8"	8"	.065	RT
	4"	47"	.120	RT-TI
Square Tube	1" x 1"	8"	.065	SR
	3" x 3"	47"	.120	SR-TI
Rectangular tube "Hard way"	1-1/4" x 5/8"	8"	.065	SR
	4" x 2"	82"	.120	SR-TI
Rectangular tube "Easy way"	1-1/4" x 5/8"	8"	.065	SR
	4-3/4" x 1-5/8"	47"	.160	SR+TI
Round solid	1-1/4"	6"	NA	RT
	2-3/8"	16"	NA	RT-TI
Square solid	1-1/4"	6"	NA	RS-TI
	2"	16"	NA	RT-TI
Rectangular solid "Hard way"	1-1/4" x 1/4"	8"	NA	RS
	4" x 1/2"	32"	NA	RS-TI
Rectangular solid "Easy way"	1-1/4" x 3/8"	8"	NA	RS
	5-1/2" x 1-1/4"	16"	NA	RS-TI
Angle Leg Out	1-1/4 x 1-1/4"	10"	.160	RS
	3" x 3"	24"	.375	RS
Angle Leg In	1-1/4 x 1-1/4"	10"	.160	RS
	3" x 3"	32"	.375	RS
C Leg Out	1-1/4"	12"	.125	SR
	6-1/4"	24"	.250	SR-TI
C Leg In	1-1/4"	12"	.125	SR-TI
	6-1/4"	24"	.250	SR-TI

CE70H3 capacities based on mild steel

RS = Stand three-roll set

RT = Three-roll tube and solid bar set

SR = Three-roll set, special order

TI = Support shafts for rolls