



# HB60 Hot Shot

## Tube & Pipe Bending Machine Tube Bending Made Easy

### FEATURES

- Ideal for producing tight radius consistent quality bends in pipe, tube and solids. **Note:** Bending square tube requires tooling modified for crush style bends for easy removal after the bend.
- Hybrid hydraulic gear driven rotary draw bend action
- Quickly bend to 180° in seconds with patented ergonomic function - no ratcheting or repositioning
- Easy set and view angle degree wheel with auto stop for repeatable bends
- Draws tube from one direction for easier sequential bending
- Swing away counter bending die vise allows easy material on and off maintaining position without secondary locking
- Patented quick change system accepts all Ercolina tooling
- Precision one-piece cast steel tooling available in multiple centerline radii accommodates a variety of materials and wall thicknesses
- One piece solid bronze counter bend die for longer tool life and rigid support throughout the bend
- Machine case engineered for strength with high section modulus design
- Bend head swivels to accommodate any size shop space
- Single or three phase electric power available



Part# HB60-M2  
machine only  
PATENT PENDING

Pipe and tube tooling sets available  
online at [shop.ercolina-usa.com](http://shop.ercolina-usa.com)

## HB60 Capacities & Specifications



Degree wheel for repeatable  
bending angles

Tube (Min.)	1/4"
(Max.)	2"
Pipe (Max.)	1 1/2" Sch. 40
Centerline Radius (Min.)	2 x Ø
(Max.)	10.5"
Degree of Bend	0-180°
Bending Speed	1.5 RPM
Voltage – HB60-M2	120V 1ph
HB60-T	480V 3ph
Length, Width, Height	27" x 15" x 36"
Weight	290 lbs.

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity.  
Consult supplier for material specifications.