



Part# SB48PLUS
machine only

**Pipe and tube tooling sets available
online at shop.ercolina-usa.com**

Tube & Pipe Bending Machine Practical One-Touch Control

FEATURES

- Ideal for producing consistent quality bends in pipe, tube, squares, solids and other profiles
- Easy one touch control allows any operator to program and automatically store bend angle
- Large easy to read color coded control displays all current information in real time
- Separate display of material spring back for greater accuracy on a variety of materials
- Bend any angle to 180° with independent material springback compensation for each bend
- Single bending speed
- Initiate bend cycle from the control panel or included foot pedal
- Quick-change tooling system with multiple radii available
- Swing away counterbending die vise for easy material handling
- Accepts Ercolina's A40-P two axis positioning table for multiple and sequential bends
- Classic Ercolina bender design reduces floor space requirement and easily stores to save shop floor space
- Operates from single phase 220 volts for greater convenience and efficiency
- No hydraulic components

48 Plus Capacities & Specifications

Tube (Min.)	1/4"
(Max.)	2"
Pipe (Max.)	1 1/2" Sch. 40
Centerline Radius (Min.)	2 x Ø
(Max.)	8 7/8"
Degree of Bend	0-210°
Bending Speed	2 RPM
Programming	One touch bend angle control with springback
Material Positioning Table	Available
Voltage	220V 1ph
Length, Width, Height	22 1/2" x 16 1/4" x 39 1/2"
Weight	300 lbs.

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity.
Consult supplier for material specifications.