Angle Roll-Section Bender Accessories

Large Spiral Bending Accessory
Ideal for large pitch spiral bending applications. Material capacity 2” outside diameter.

Part# CS5A11 fits CE40 - CE50 - CE60
Part# CS7A11 fits CE70
Angle Roll-Section Bender Accessories

**Tie Bar Accessory**
Recommended when bending large profiles or heavy wall material. Increases roll shaft rigidity and radii accuracy.
Part# **C5A2** fits CE40 and CE50
Part# **CE70A2** fits CE70
Part# **CE100A2** fits CE100

**Anti-Twist Device**
Required for Angle iron "Leg In" applications.
Part# **CEA4-ECO40** fits CE35
Part# **C5A4** fits CE40 - CE50 - CE60

**Circular Segment**

\[ r = \frac{c^2 + 4h^2}{8h} \]

- \( l \) = length of arc
- \( h \) = height at midpoint of chord
- \( c \) = chord length
- \( \alpha \) = angle, in degrees
- \( r \) = radius

**Fabricator's Measuring Set**
Radius & Degree Measuring Kit - Part# **KARC**

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