Rotary Draw Accessories

Spray Bending Lubricant

Part# 810
One (1) 12 oz. can

Part# 811
Case of Nine (9) 12 oz. cans

Tie Bar Accessory

Part# 030TIEBAR

For use on 030 Mega Bender, TB60, SB48 and 48 Plus.

Tie bar accessory should always be used when bending heavy wall profiles and solid materials.

Center Former Reinforcement Kit

Part# REINFKIT

Available and interchangeable for all round tube or pipe center formers up to 7.5” radius (R190).

Increases the rigidity of standard rotary draw tooling. Recommended for use when bending heavy wall material or solid bar stock.

Roller Counterbending Dies

Part# 050I from ⅜” to 2⅜”

Part# 050J from 2½” to 3”

MUST SPECIFY MATERIAL DIAMETER WHEN ORDERING

Available for round and square profiles, roller dies are recommended when bending high tensile materials, solids and heavy wall profiles.

Note: Roller dies must be positioned a minimum of 2½” from face of center former; failure to do so will cause machine damage.

Not suitable for bends beyond 130°.

Counterbending Die Adapter Plate

Part# CBDAP

High quality, machined, aluminum bracket used to interchange between cam lock and drop in style counterbending dies.

Counterbending Die Support

Part# 050E
(replaces standard vise)

Required when bending radii 225mm and larger.
(Not required for TB80/TB100/TB130/TB180.)

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