

TB180 Top Bender[®] Capacities

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Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	6.000 pipe	SCH 40
Mild steel tube	6.000	.187
Stainless steel	6.000 pipe	SCH 10
Round solids	3.000	NA
Square tube	4.000 x 4.000	.250

Capacities based on centerline radius two times diameter on mild steel