



# Ornamental Metalworking Accessories

## Bar Twisting Device

Part# **CT4/2300** fits CE40  
 Part# **CT5/2300** fits CE50 and CE60



Tooling included for Bar Twisting and Bending Small Spiral Tight Radius Rings and Hoops

- Quickly adapts to CE40, CE50 and CE60 angle rolls to create custom components for ornamental gates, railing and more
- Twists balusters up to 1" square
- Heavy duty construction with over (7') of workable table length
- Electromechanical interface provided to control rotation and repeatability
- Self aligning chuck and quick release tailstock system for easy material changeover

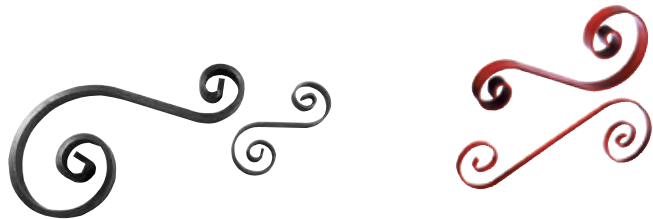
## Scroll Curling Device

Part# **CR4A8** fits CE40  
 Part# **CR5A8** fits CE50 and CE60








Ships standard with Medium Scroll Chain

- Quickly adapts to CE40, CE50 and CE60 ring rolls to produce ornamental scrollwork
- Curls up to 1/4" x 2" mild steel
- Electromechanical interface provided to control exact rotation and repeatability
- Patented scroll pattern chain with removable links allows operator to select desired scroll pattern



Scroll Chain Radius Chart

								Standard No. of Spirals
	Min	Max	Min	Max	Min	Max		
<b>SMALL Chain</b> Part # CERCP	3/16" x 3/8"	1/4" x 3/4"	3/16" x 3/16"	1/4" x 1/4"	3/16"	1/4"	4-3/8"	2
<b>MEDIUM Chain</b> Part # CERCM	5/16" x 3/8"	5/16" x 1-1/2"	5/16" x 5/16"	3/8" x 3/8"	5/16"	5/16"	4-3/8"	3
<b>LARGE Chain</b> Part # CERCG	1/4" x 3/8"	3/8" x 1-3/16"	1/4" x 1/4"	5/8" x 5/8"	1/4"	5/8"	9-7/8"	2