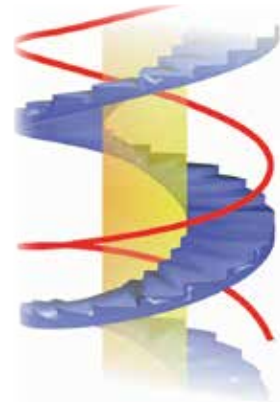


Angle Roll-Section Bender Accessories

Large Spiral Bending Accessory

Ideal for large pitch spiral bending applications. Material capacity 2" outside diameter.

Part# **CS5A11** fits CE40 - CE50 - CE60 • Part# **CS7A11** fits CE70



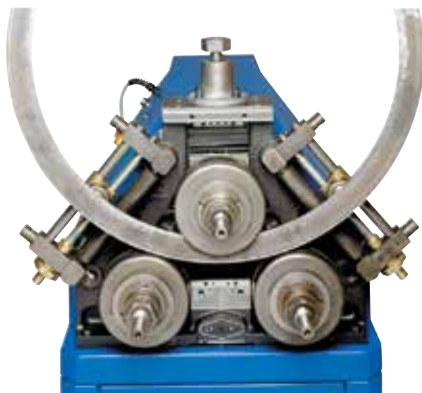
Tie Bar Accessory

Recommended when bending large profiles or heavy wall material. Increases roll shaft rigidity and radii accuracy.

Part# **C5A2** fits CE40 and CE50

Part# **CE70A2** fits CE70

Part# **CE100A2** fits CE100



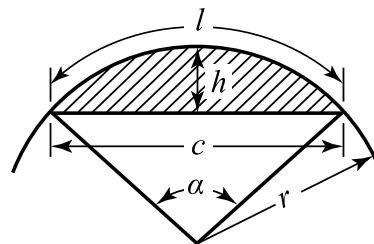
Anti-Twist Device

Required for Angle iron "Leg In" applications.

Part# **CEA4-ECO40** fits CE35

Part# **C5A4** fits CE40 - CE50 - CE60

Circular Segment



l = length of arc; h = height at midpoint of chord; c = chord length; α = angle, in degrees; r = radius.

$$r = \frac{c^2 + 4h^2}{8h}$$



Fabricator's Measuring Set

Radius & Degree Measuring Kit - Part# **KARC**

Part#	Description of Kit Contents
ARC-160	Chord Gauge 160 mm
ARC-350	Chord Gauge 350 mm
FWOC-001	Digital Radius Gauge
FXC-025	Digital Angle Degree Protractor