



Era Press 25H2-V2

Horizontal Hydraulic Press



Tube Flanging

Swaging and Metalworking Machine

FEATURES

- Expands and reduces tube and pipe ends
- Performs metalworking press operations
- Tooling available for tube flaring & flanging
- Square and rectangular tooling available
- Programmable touchpad control with back-lit LCD display
- Heavy duty structure and rigid components
- Adjustable working speed and hydraulic force
- Quick-change modular tooling
- Remote pendant with low voltage controls
- Programmable cylinder positioning
- Hydraulic material clamping system

EP 25H2-V2 Capacities & Specifications

Tube Diameter Max. Expansion / Reduction	3½" x .120
Folding Capacity - Steel Flat Bar	5" x ½"
Working Speed	½" – 1" sec.
Programming	Touchpad
Hydraulic Force	25 Tons
Horizontal Press	Yes
Maximum Stroke of Cylinder	6⅝"
Maximum Swage Depth	6" *
Voltage Requirement	220V/480V 3ph
Motor	3½ hp 50-60Hz
Motor Speed	3650 RPM
Length, Width, Height	41" x 29½" x 48"
Shipping Weight	1,675 lbs.

* Swage depth greater than 4½" requires special tooling. Must be specified at time of order.
Contact CML USA for complete technical specifications.

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.



Tube & Pipe Reducing and Expanding



Metalworking Press
(Tooling sets sold separately)



◀ Ercolina Bending Application

**Product
Demonstrations
Available on Website**

**NEED ADDITIONAL HELP?
CONTACT ERCOLINA:**

563.391.7700

info@ercolina-usa.com

ercolina-usa.com