

Angle Roll-Section Bender Pipe Tooling Sets



Size	O.D.	CE35 - CE40	CE50 - CE60	CE70	CE100
1/4"	.540	C401P0250	C501P0250	NA	NA
3/8"	.675	C401P0375	C501P0375	*	*
1/2"	.840	C4SPD2**	C5SPD2**	*	*
3/4"	1.050	C4SPD1**	C5SPD1**	*	*
1"	1.315	C4SPD1**	C5SPD1**	C70P1000	C100P1000
1 1/4"	1.660	C4SPD2**	C5SPD2**	C70P1250	C100P1250
1 1/2"	1.900	C401P1500	C501P1500	C70P1500	C100P1500
2"	2.375	C401P2000 (CE40 only)	C501P2000	C70P2000	C100P2000
2 1/2"	2.875	NA	C501P2500	C70P2500	C100P2500
3"	3.500	NA	C501P3000†	C70P3000	C100P3000
4"	4.500	NA	NA	NA	C100P4000

* Special order - consult factory for delivery ** Combination Twin Tool Sets † Only available for CE60 model

Consult factory for tooling sizes not shown.

Angle Roll-Section Bender Tube Tooling Sets

Size	O.D.	CE35 - CE40	CE50 - CE60	CE70	CE100
1/4"	.250	C401T0250	C501T0250	NA	NA
3/8"	.375	C401T0375	C501T0375	NA	NA
1/2"	.500	C401T0500	C501T0500	NA	NA
5/8"	.625	C401T0625	C501T0625	NA	NA
3/4"	.750	C401T0750	C501T0750	NA	NA
7/8"	.875	C401T0875	C501T0875	NA	NA
1"	1.000	C401T1000	C501T1000	NS*	NS*
1 1/8"	1.125	C401T1125	C501T1125	NS*	NS*
1 1/4"	1.250	C401T1250	C501T1250	NS*	NS*
1 3/8"	1.375	C401T1375	C501T1375	NS*	NS*
1 1/2"	1.500	C401T1500	C501T1500	NS*	NS*
1 5/8"	1.625	C401T1625	C501T1625	NS*	NS*
1 3/4"	1.750	C401T1750	C501T1750	NS*	NS*
1 7/8"	1.875	C401T1875	C501T1875	NS*	NS*
2"	2.000	C401T2000	C501T2000	C70T2000	C100T2000
2 1/8"	2.125	C401T2125 (CE40 only)	C501T2125	NS*	NS*
2 1/4"	2.250	C401T2250 (CE40 only)	C501T2250	NS*	NS*
2 1/2"	2.500	C401T2500 (CE40 only)	C501T2500	C70T2500	C100T2500
2 3/4"	2.750	NA	C501T2750	NS*	NS*
3"	3.000	NA	C501T3000	C70T3000	C100T3000
4"	4.000	NA	NA	NA	C100T4000

* Not stocked. Special order - consult factory for delivery.



Polymer Roll Tooling Sets



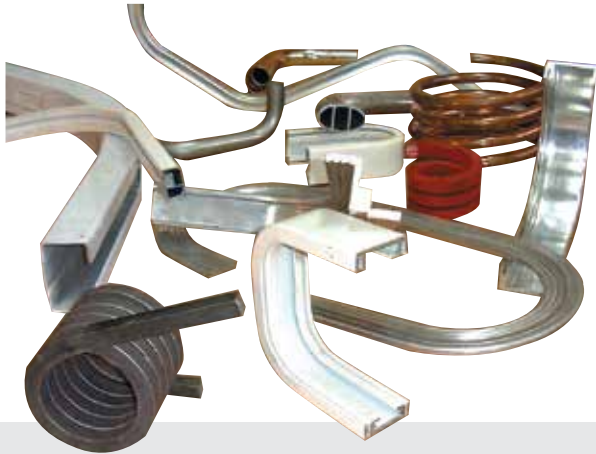
Polymer tooling maintains material appearance reducing scratching and blemishes.

Polymer Pipe Tooling

Size	O.D.	CE35 - CE40	CE50 - CE60
1"	1.315	C401NP1000	C501NP1000
1¼"	1.660	C401NP1250	C501NP1250
1½"	1.900	C401NP1500	C501NP1500
2"	2.375	C401NP2000 (CE40 only)	C501NP2000
2½"	2.875	NA	C501NP2500

Polymer Tube Tooling

Size	O.D.	CE35 - CE40	CE50 - CE60
1"	1.000	C401NT1000	C501NT1000
1¼"	1.250	C401NT1250	C501NT1250
1½"	1.500	C401NT1500	C501NT1500
1¾"	1.750	C401NT1750	C501NT1750
2"	2.000	C401NT2000	C501NT2000
2½"	2.500	C401NT2500 (CE40 only)	C501NT2500



Small Radius Tooling

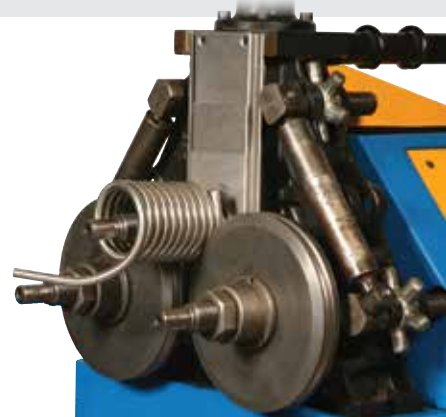
Small Radius Tooling

Adjustable tooling set for small radius bending applications.

Part# **C4RR** fits CE35 - CE40
Part# **C5RR** fits CE50

Tooling Material Capacities

Profile	Maximum
Square solids	5/8" x 5/8"
Rectangular solids	3/4" x 1/4"
Rounds	5/8"
T Stock	3/4" x 3/4"



Cap Rail & Profile Tooling

Available by special order for angle roll machines. Consult CML USA with specific profile and dimensions.

