

SB48 & Super Bender[®] Plus Capacities

SB48 & SB48PLUS Bending Capacities		
Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	1.500 pipe	SCH 40
Mild steel tube	2.000	.140
Soft brass	1.875	.120
Stainless steel	1.875	.065
Hydraulic tube	2.000	.120
Hard copper & aluminum	2.000	.065
Round solids	1.250	NA
Rectangular solids	.312 x 1.875	NA
Rectangular tube	.750 x 1.625	.120
Square tube	1.5 x 1.5	.120
Solid square	1.250 x 1.250	NA

Bending capacities based on centerline radius two times diameter on mild steel.