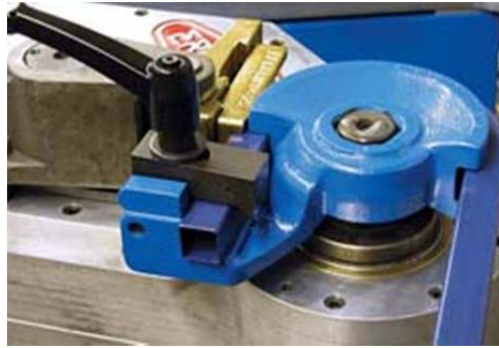


Rotary Draw Square Tube Tooling



Tube Size	Outside Diameter	Wall Thickness	Minimum CLR Inches / Millimeter	Drive Diameter	Center Former Part#	Counterbend Die Part#
1/2"	.500	.065	1.4 / 36	40mm	1582AR0360500	1591A0500
1/2"	.500	.049	1.8 / 46	40mm	1582AR0460500	1591A0500
3/4"	.750	.120	1.8 / 46	40mm	1582AR0460750	1591A0750
3/4"	.750	.065	2.6 / 67	40mm	1583AR0670750	1591A0750
1"	1.000	.120	3.0 / 76	40mm	1583AR0761000	1591A1000
1"	1.000	.083	3.9 / 100	50mm	1585AR1001000	1591A1000
1"	1.000	.065	5.1 / 130	50mm	1587AR1301000	1591A1000
1"	1.000	.049	5.9 / 150	50mm	1588AR1501000	1591A1000
1-1/4"	1.250	.120	5.1 / 130	50mm	1587AR1301250	1591A1250
1-1/4"	1.250	.095	6.6 / 170	50mm	1589AR1701250	1591A1250
1-1/2"	1.500	.120	5.9 / 150	50mm	1588AR1501500	1591A1500
1-1/2"	1.500	.095	7.4 / 190	50mm	15810AR1901500	1591A1500
2"	2.000	.120	5.9 / 150	50mm	1588AR1502000	1591A2000
2"	2.000	.095	7.4 / 190	50mm	15810AR1902000	1591A2000
2-1/2"	2.500	.125	11.8 / 300	80mm	15813AR30025-80	1591A2500
3"	3.000	.187	13.8 / 350	80mm	15814AR35030-80	1591A3000

80mm drive diameter available for TB100 / TB130 / TB180

Large materials may slip slightly during bend cycle.
Consult factory for tooling sizes not shown.

Square Tube Tooling Kits

Tube Size	CLR	Min. Wall	Former Part#	Counter Bend Die Part#
1/2"	1.8	.049	1582AR0460500	1591A0500
3/4"	2.6	.065	1583AR0670750	1591A0750
1"	3.0	.120	1583AR0761000	1591A1000
1-1/4"	5.1	.120	1587AR1301250	1591A1250
1-1/2"	5.9	.120	1588AR1501500	1591A1500

Tube kit only – Part# TUBEKITSQ1

Tube Size	CLR	Min. Wall	Former Part#	Counter Bend Die Part#
1/2"	1.8	.049	1582AR0460500	1591A0500
3/4"	2.6	.065	1583AR0670750	1591A0750
1"	3.0	.120	1583AR0761000	1591A1000
1-1/4"	5.1	.120	1587AR1301250	1591A1250
1-1/2"	5.9	.120	1588AR1501500	1591A1500
2"	5.9	.120	1588AR15020500	1591A2000

Tube kit only – Part# TUBEKITSQ2