



Save with Pipe & Tube Tooling Kits

(Additional Savings when Purchased with Machine)

Description	Material Size	Centerline Radius - Inches -	Min. Wall	Center Former Part#	Counterbend Die Part#	Available with Ercolina machines
PIPEKIT1	1/2	1.8	.109	153R046P0500	155P0500	050KD 050 TB60 030 Mega Bender
	3/4	2.2	.113	153R056P0750	155P0750	
	1	2.6	.133	153R067P1000	155P1000	
	1 1/4	3.5	.140	153R090P1250	155P1250	
	1 1/2	3.9	.145	153R100P1500	155P1500	
	2	5.9	.109	153R150P2000	155P2000	
PIPEKIT2	1/2	1.8	.109	153R046P0500	155P0500	SB48
	3/4	2.2	.113	153R056P0750	155P0750	
	1	2.6	.133	153R067P1000	155P1000	
	1 1/4	3.5	.140	153R090P1250	155P1250	
	1 1/2	3.9	.145	153R100P1500	155P1500	
Handrail Pipe Kit	1 1/4	3.5	.140	153R090P1250	155P1250	SB48, 050KD, 050, TB60, 030 Mega Bender
	1 1/2	3.9	.145	153R100P1500	155P1500	
PIPEKIT4	1 1/4	3.5	.140	153R090P1250	155P1250	TB100, TB130
	1 1/2	3.9	.145	153R100P1500	155P1500	
	2	5.9	.109	153R150P2000	155P2000	
	2 1/2	11.8	.203	157R300P2500-80	155P2500	
	3	11.8	.216	157R300P3000-80	155P3000	
Small Radius Tube Kit TUBEKIT1SR	3/4	2.6	.035	153R067T0750	154T0750	050KD 050 TB60 030 Mega Bender TB100, TB130
	7/8	2.2	.065	153R056T0875	154T0875	
	1	2.6	.065	153R067T1000	154T1000	
	1 1/4	3.2	.083	153R082T1250	154T1250	
	1 1/2	3.9	.083	153R100T1500	154T1500	
	2	5.9	.095	153R150T2000	154T2000	
Small Radius Tube Kit TUBEKIT2SR	3/4	2.6	.035	153R067T0750	154T0750	SB48
	7/8	2.2	.065	153R056T0875	154T0875	
	1	2.6	.065	153R067T1000	154T1000	
	1 1/4	3.2	.083	153R082T1250	154T1250	
	1 1/2	3.9	.083	153R100T1500	154T1500	
Large Radius Tube Kit TUBEKIT1	3/4	2.6	.035	153R067T0750	154T0750	050KD 050 TB60 030 Mega Bender TB100, TB130
	7/8	2.6	.035	153R067T0875	154T0875	
	1	3.2	.035	153R082T1000	154T1000	
	1 1/4	4.4	.035	153R112T1250	154T1250	
	1 1/2	5.9	.049	153R150T1500	154T1500	
	1 3/4	6.7	.065	153R170T1750	154T1750	
Large Radius Tube Kit TUBEKIT2	3/4	2.6	.035	153R067T0750	154T0750	SB48
	7/8	2.6	.035	153R067T0875	154T0875	
	1	3.2	.035	153R082T1000	154T1000	
	1 1/4	4.4	.035	153R112T1250	154T1250	
	1 1/2	5.9	.049	153R150T1500	154T1500	
	1 3/4	6.7	.065	153R170T1750	154T1750	

Refer to machine specifications for individual capacities.