

# 070 Medi Bender Capacities

Medi Bender Bending Capacities		
Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	1.000 pipe	SCH 10
Mild steel tube	1.250	.065
Soft brass	1.250	.120
Stainless steel	1.125	.065
Hydraulic tube	1.25	.083
Round solids	.7500	NA
Rectangular solids	.375 x 1.000	NA
Rectangular tube	.625 x 1.000	.120
Square tube	.750 x .750	.120

Bending capacities based on centerline radius  
two times diameter on mild steel