

050KD, Top Bender[®] Plus, 050 Classic & TB60 Top Bender[®] Capacities

050KD, 050PLUS, 050 Classic & TB60 Top Bender Bending Capacities		
Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	2.000 pipe	SCH 40
Mild steel tube	2.500	.120
Soft brass	2.500	.157
Stainless steel	2.500	.065
Hydraulic tube	2.500	.203
Hard copper & Aluminum	2.500	.236
Round solids	1.500	NA
Rectangular solids	.500 x 2.000	NA
Rectangular tube	1.000 x 2.000	.120
Square tube	2.000 x 2.000	.203
Solid square	1.600 x 1.600	NA

Bending capacities based on centerline radius two times diameter on mild steel