

# 030 Mega Bender Capacities

030 Mega Bender Capacities		
Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	2.500 pipe	SCH 10
Mild steel tube	3.000	.120
Soft brass	2.875	.203
Stainless steel	3.000	.083
Hydraulic tube	2.750	.120
Hard copper & Aluminum	3.000	.236
Round solids	1.50	NA
Rectangular solids	.750 x 2.375	NA
Rectangular tube	1.000 x 2.500	.120
Square tube	2.000 x 2.000	.120
Solid square	1.250 x 1.250	NA

Capacities based on centerline radius two times diameter on mild steel