



# Ercolina® Non-Mandrel Rotary Draw Tooling Order Form For Tube or Pipe

Customer To Complete Shaded Section And Fax To 563-391-7710

Company Name: \_\_\_\_\_ Contact: \_\_\_\_\_ Date: \_\_\_\_\_  
 Address: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_  
 Telephone: \_\_\_\_\_ Fax: \_\_\_\_\_ Email: \_\_\_\_\_  
 Distributor Name: \_\_\_\_\_ Contact: \_\_\_\_\_

## Material Specifications for Tube or Pipe:

A. Outside Diameter \_\_\_\_\_  
 B. Inside Diameter \_\_\_\_\_  
 C. Wall Thickness: \_\_\_\_\_  
 Material Type and Grade: \_\_\_\_\_

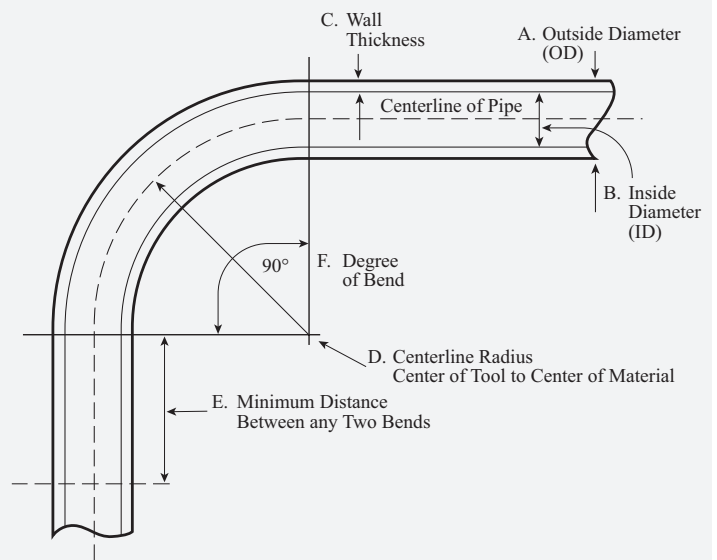
## Center Former Information:

D. Centerline Radius (CLR): \_\_\_\_\_  
 E. Minimum Distance Between Bends: \_\_\_\_\_  
 F. Maximum Degree of Bend: \_\_\_\_\_

## General Information:

Number of Bends Per Day: \_\_\_\_\_  
 Prints Supplied: \_\_\_\_\_ Yes \_\_\_\_\_ No  
 Sample Material Supplied: \_\_\_\_\_ Yes \_\_\_\_\_ No

## Bend Terminology



I have reviewed the above information for accuracy and confirm it is correct. I am aware all tooling dimensions are nominal and changing material grade and/or composition will affect bend quality and final bend dimensions. Alterations made from original information will result in additional cost and may extend delivery time.

\_\_\_\_\_ Customer Signature \_\_\_\_\_ Date

**CML USA To Complete This Section**

**Machine and Tooling Recommendations:** \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
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